

The Lee Enfield makes one of the poorest Sporting Rifles as they are released or Sporterized as some Firms do. They do make as fine a rifle as you can buy if you do the right conversion, but they have to be in good condition to start with. You cannot make a satisfactory Sporter with the existing stock the line of sight is too low. You can get by with the forearm, but put on a new butt stock. The following is our suggestion:-

#### 1- Lee Enfield.

We suggest to use a 7/16 ramp front with a Marbles 31N front in standard or sheard, and a Williams FP or 5D SMLE rear. On the Jungle carbine use the Shorty ramp 9/32 high and 26N front, and for open sporting sights, an open sight base and a 69H or 70H Marbles.

If you do not wish the complete 1 piece stock job, you can add a completely finished butt stock Monte Carlo with cheek piece style and a fine deluxe rubber recoil pad, all ready to install with a minimum of fitting required in most cases. One imported from Australia and the complete stock as listed above only \$15.00. This way gives you a nice Sporter- BUT IF YOU WISH A RIFLE TO BE PROUD OF- let us build up one with a one piece stock, and you end up with a very nice show piece- a gun you can really prize and use. For you who wish to do the job yourself, we have prepared illustrations showing the metal work, and we can supply a semi inletted 1 piece stock. The following prices apply:- the sight recommendations are shown elsewhere.

Metal Work-----	\$15.00
Semi Finished Stock-----	\$16.95
If we do finishing & checkering as per illustration, your total cost breaks down as follows:	
A F.P. Rear-----	\$10.50
A Ramp Front-----	\$ 4.65
A Sheard Front-----	\$ 3.75
Installing front ramp-----	\$ 3.00
Installing rear sight-----	\$ 2.00
Metal Work-----	\$15.00
Re Blue-----	\$12.00
Complete stock, from, up-----	\$76.95
Cutting & Crowning barrel-----	\$ 2.50
For a Fine Custom Rifle- only-----	\$129.00

#### Sighting Suggested for Military Conversions.

17 & 14 Enfields:- Front, we suggest a Ramp front 7/16" high and a Marbles # 37N in standard or Sheard, with a Williams F.P. or 5D JEMS rear. Or a open sight base and a Marbles Folding Leaf # 69 or 70 Sporting Rear.

For a Scope Mount- The Williams Side or Top Mount, or Weaver top or side, and we just received a mount from Australia a side base and slide off rings, at only ----- \$12.00.

Mauser 98:- We suggest a ramp of 3/8" height and a 26N Marbles front in any model fits, in conjunction with either the Williams F P or 5D model M 98, makes a fine set up. If open sighting wished use an open sight base and a Marbles 69 or 70.

Krag- Norwegian:- We suggest a front ramp 9/16" high and a Marbles 37N along with a FPNK or 5DNK rear, or an open sight base with a 69 or 70 Marbles and in this case use a ramp height of 3/32" and a 31N front.

Other Military Models:- Sight suggestions available on request The following applies to most military and standard conversions.

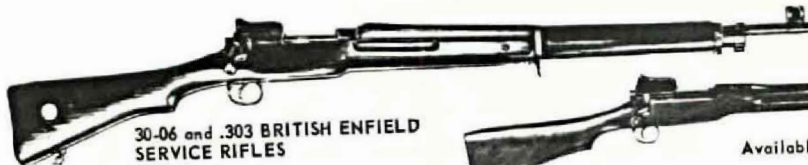
Williams Ramp front--	\$4.65
Marbles Standard front--	\$1.95
Marbles Sheard front--	\$3.75
Williams 5D Rear-----	\$6.25
Williams FP Rear-----	\$10.50
69 or 70 Sporting Rear-----	\$ 4.25
Open Sight Base-----	\$2.50

We also suggest the barrels be cut and crowned to remove bayonet lugs, etc.

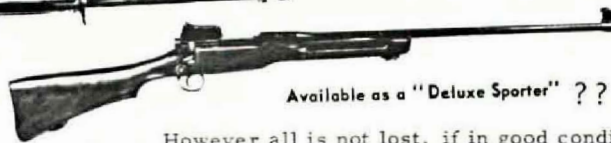




# Converting Military Rifles



30-06 and .303 BRITISH ENFIELD SERVICE RIFLES



Available as a "Deluxe Sporter" ????????

## SPORTERS

Here is what some Firms call "Sporters" / If they are Sporters, then the parties selling them certainly are not hunters. I will bet they never spent a day in the bush in their lives. We have no fault with a good Military rifle, but let us call them what they are-- Cut Down Military Models

Here is one labelled Deluxe Sporter- This surely is our interpretation of the word "Sporter". It is sort of funny, but today Pride of Ownership is a big part of the thrill of owning a fine gun, but these War Clubs, if in good mechanical condition, have the makings of a fine "Sporter".

Not all of the Surplus rifles are worth doing anything with, but we will list the ones that adapt themselves to re-modelling for Sport use, and a lot of these changes fortunately can be made as money permits. As an example- this year possibly, if you are handy with tools you can add a semi-finished stock. Cost of these vary from about \$10.00 on up, and if you do it well, is a source of pride, as well as adding to the utility of the rifle. In the following pages we will try to explain the various stages to be undertaken in building up a Real Sporter that you will be proud to show and use.

However all is not lost, if in good condition, you can make these look like this.



\$3.95

Dovetail in 1/4" width for streamlined ramp.



FP 17 ON THE ENFIELD

\$12.50

FP 17--We recommend cutting receiver to same height and radius in rear as in front. This sight fits the Express Remington which has same dimensions.



**UP TO 25%  
GREATER ACCURACY  
from MILITARY  
CONVERSIONS**

## SAFETIES

The safety of the Enfield does not require any alteration for the use of a scope. In the forward position, the safety is on fire position. It is not necessary to alter the bolt

## FAST SIGHTING BLADES



Sight blades are designed to give shooter the utmost speed. They are interchangeable. Simply loosen six lock screw and change to any style or blade height desired. Three styles and four heights -- 1/2", 3/4", 1", and 1 1/4". Extra blades, each \$1.55



GERMAN GEWEHR 98 MAUSER RIFLE



GERMAN MODEL 98 K MAUSER CARBINE

a guide to better shooting



\$5.35

**NEW  
WILLIAMS  
GUIDE OPEN SIGHT**



The straightened trigger guard assembly on receiver. Note how rear of receiver has been ground to same contour as the front of receiver.

## THE ENFIELD FEEDING PROBLEM

The Enfield Rifle, like some of the other military rifles, has a tendency to dub off the noses of some of the soft nose bullets. It affects the round nose bullets more than the spire points. The reason is that the magazine is too wide. There are several bullet point protectors that will help the feeding of the cartridges. All they do is provide straight feeding instead of feeding from the side. Actually, it converts staggered feeding into straight line feeding. The kits are not very expensive, and one that we like is put out by Dayton-Traister and sells for \$1.50 they are easily installed, just slip into the military magazine.



.50



.95



\$3.50

All other details such as, barrel shortening, iron and telescopic sights, stocks and stock blanks, triggers, grip caps, inlays, forend tips, recoil pads, labour charges on parts you cannot do yourself will all be found under the various departments in this catalogue. For finished jobs and designs look in the Custom Gun Section.



\$4.00 OD Swivels.

Std. swivels .50 cents per pair.



Adj. triggers from \$10.50 up.

**Please Print Name and Address on All  
Letters and Orders**